

(An ISO 3297: 2007 Certified Organization)

Vol. 4, Issue 3, March 2015

Solving Single Machine Scheduling Problem Using Type-2 Trapezoidal Fuzzy Numbers

R. Helen¹, R.Sumathi²

P.G. and Research, Department of Mathematics, Poompuhar College (Autonomous), Melaiyur, India¹.

P.G, Department of Mathematics, R.V.S.College of Engg. and Technology, Karaikal, Puducherry, India²

ABSTRACT: The objective of this paper is to find the single machine scheduling problem of n-jobs which minimizes the sum of the total tardiness of each job using dynamic programming method by type-2 trapezoidal fuzzy numbers. The effectiveness of the proposed method is illustrated by means of an example.

AMS Subject Classification: 94D05, 90-XX, Aug 2010.

KEYWORDS: Machine Scheduling, Dynamic Programming Method, Type-2 Trapezoidal Fuzzy Numbers.

I. INTRODUCTION

The single machine scheduling problem with single processor (Machine) consists of single machine to process n-jobs. The jobs may be independent or dependent. An single machine scheduling problems can provide help and insight into resolving, understanding, managing and modeling more complex multi-machine scheduling problems. In this paper, we propose n-jobs to be processed on single machine scheduling problem (SMSP) involving type-2 trapezoidal fuzzy processing times and type-2 trapezoidal fuzzy due date. The different due date for each job be considered which meet the demand of customer with more satisfaction level. The main objective of this paper is to scheduling the job and minimizing the total tardiness. This method is become lucrative to make decision. In most of the real life problem, there are elements of uncertainty in process. In practical situation processing times and due date are not always deterministic. So, we have associated with fuzzy environment. Dynamic programming problem is the main concept of number of jobs is equal to number of stages.

The concept of a type-2 fuzzy set, which is an extension of the concept of an arbitrary fuzzy set, was introduced by Zadeh [15]. A fuzzy set is two dimensional and a type-2 fuzzy set is three dimensional, type-2 fuzzy sets can better improve certain kinds of inference than do fuzzy sets with increasing imprecision, uncertainty and fuzziness in information. A type-2 fuzzy set is characterized by a membership function, i.e., the membership value for each element of this set is a fuzzy set in [0,1], unlike an ordinary fuzzy set where the membership value is a crisp number in [0,1].

1.1REVIEW OF LITERATURE

Various researchers have done a lot of work in different directions. Ishii and Tada [6] considered a single machine scheduling problem minimizing the maximum lateness of jobs with fuzzy precedence relations. Hong et.al., [5] introduced a single machine scheduling problem with fuzzy due date. Itoh and Ishii [7] proposed a single machine scheduling problem dealing with fuzzy processing times and due date. Gawiejnowiez et.al.,[2] deals with a single machine time dependent scheduling problem. Lawler [8] applied a dynamic programming approach to the single machine total tardiness problem. Uzsoy and Velasquez [13] addressed the problem of scheduling a single machine subject to family dependent set-up times in order to minimize maximum lateness. Graham and Lawler [4] introduced on single machine scheduling problem with non-zero ready times. Emmons [1] studied the single machine scheduling problem to minimize the total tardiness. Ghorhanali Mohammad [3] introduced the concept of single machine and the processing times of the jobs in fuzzy environment.

The paper is organized as follows: In section 2, deals with the preliminaries. In section 3, arithmetic operations on type-2 trapezoidal fuzzy number and ranking function are discussed. In section 4, we introduced a brief note on



(An ISO 3297: 2007 Certified Organization)

Vol. 4, Issue 3, March 2015

single machine scheduling problem. In section 5, the effectiveness of the proposed method is illustrated by means of an example.

II. PRELIMINARIES

2.1 Definition: Fuzzy Set

A fuzzy set is characterized by a membership function mapping the elements of domain, space or universe of discourse X to the unit interval [0,1].

A fuzzy set \widetilde{A} is set of ordered pairs { (x, $\mu_{\widetilde{A}}(x)$) / x \mathcal{E} R} where $\mu_{\widetilde{A}}(x)$: $R \to [0,1]$ is upper semi

continuous function, $\mu_{\tilde{A}}(x)$ is called a membership function of the fuzzy set.

2.2 Definition: Fuzzy Number

A fuzzy number f in the real line R is a fuzzy set f: $R \rightarrow [0,1]$ that satisfies the following properties.

- (i) f is piecewise continuous.
- (ii) There exists an $x \in R$ such that f(x) = 1.
- (iii) f is convex (i.e) if $x_1, x_2 \in \mathbb{R}$ and then $\lambda \in [0,1]$ then f($\lambda x_1 + (1-\lambda) x_2$) \geq f(x_1) \wedge f(x_2).

2.3 Definition: Type-2 Fuzzy Set

The type-2 fuzzy sets are defined by functions of the form $\mu_A : X \to \lambda([0,1])$ where $\lambda([0,1])$ denotes the set of all ordinary fuzzy sets that can be defined within the universal set [0,1]. An example of a membership function of this type is given in fig-1.



2.4 Definition: Type-2 Fuzzy Number

Let \widetilde{A} be a type-2 fuzzy set defined in the universe of discourse R. If the following conditions are satisfied.

- (i) $\tilde{\tilde{A}}$ is normal.
- (ii) \tilde{A} is a convex set.
- (iii) The support of \tilde{A} is closed and bounded, then \tilde{A} is called a type-2 fuzzy number.

2.5 Definition: Trapezoidal Fuzzy Number

A trapezoidal fuzzy number $A = (a_1, a_2, a_3, a_4)$ whose membership function is given by



(An ISO 3297: 2007 Certified Organization)

Vol. 4, Issue 3, March 2015

$$\mu_{A}(x) = \begin{cases} 0 & , x < a_{1} \& x > a_{4} \\ \frac{x - a_{1}}{a_{2} - a_{1}} & , a_{1} \le x \le a_{2} \\ 1 & , & a_{2} \le x \le a_{3} \\ \frac{a_{4} - x}{a_{4} - a_{3}} & , a_{3} \le x \le a_{4} \end{cases}$$

2.6 Definition: Type-2 Trapezoidal Fuzzy Number

A type-2 trapezoidal fuzzy number \tilde{A} on R is given by

$$\widetilde{A} = \{ x, \mu_{\widetilde{A}_{1}}(x), \mu_{\widetilde{A}_{2}}(x), \mu_{\widetilde{A}_{3}}(x), \mu_{\widetilde{A}_{4}}(x) \} \text{ and } \mu_{\widetilde{A}_{1}}(x) \le \mu_{\widetilde{A}_{2}}(x) \le \mu_{\widetilde{A}_{3}}(x) \le \mu_{\widetilde{A}_{4}}(x)$$
$$\widetilde{A} = \{ x, \mu_{\widetilde{A}_{1}}(x), \mu_{\widetilde{A}_{2}}(x), \mu_{\widetilde{A}_{3}}(x), \mu_{\widetilde{A}_{4}}(x) \} \text{ and } \mu_{\widetilde{A}_{1}}(x) \le \mu_{\widetilde{A}_{2}}(x) \le \mu_{\widetilde{A}_{3}}(x) \le \mu_{\widetilde{A}_{4}}(x)$$

for all xeR. (ie) $A = (A_1, A_2, A_3, A_4)$ where \approx

 $\widetilde{\widetilde{A}} = ((a_1^{\ L}, a_1^{\ M}, a_1^{\ N}, a_1^{\ U}), (a_2^{\ L}, a_2^{\ M}, a_2^{\ N}, a_2^{\ U}), (a_3^{\ L}, a_3^{\ M}, a_3^{\ N}, a_3^{\ U}), (a_4^{\ L}, a_4^{\ M}, a_4^{\ N}, a_4^{\ U})).$

III. ARITHMETIC OPERATIONS

3.1 Arithmetic Operations on Type-2 Trapezoidal Fuzzy Numbers:

Let
$$\widetilde{\widetilde{A}} = (\widetilde{A}_1, \widetilde{A}_2, \widetilde{A}_3, \widetilde{A}_4)$$

$$= ((a_1^{L}, a_1^{M}, a_1^{N}, a_1^{U}), (a_2^{L}, a_2^{M}, a_2^{N}, a_2^{U}), (a_3^{L}, a_3^{M}, a_3^{N}, a_3^{U}), (a_4^{L}, a_4^{M}, a_4^{N}, a_4^{U}))$$

$$\& \qquad \widetilde{\widetilde{B}} = (\widetilde{B}_1, \widetilde{B}_2, \widetilde{B}_3, \widetilde{B}_4)$$

 $= ((b_1^{L}, b_1^{M}, b_1^{N}, b_1^{U}), (b_2^{L}, b_2^{M}, b_2^{N}, b_2^{U}), (b_3^{L}, b_3^{M}, b_3^{N}, b_3^{U}), (b_4^{L}, b_4^{M}, b_4^{N}, b_4^{U}))$ be two type-2 trapezoidal fuzzy numbers. Then, we define (i)Addition:

$$\widetilde{\widetilde{A}} + \widetilde{\widetilde{B}} = \{ (a_1^{L} + b_1^{L}, a_1^{M} + b_1^{M}, a_1^{N} + b_1^{N}, a_1^{U} + b_1^{U}), (a_2^{L} + b_2^{L}, a_2^{M} + b_2^{M}, a_2^{N} + b_2^{U}), (a_3^{L} + b_3^{L}, a_3^{M} + b_3^{M}, a_3^{N} + b_3^{N}, a_3^{U} + b_3^{U}), (a_4^{L} + b_4^{L}, a_4^{M} + b_4^{M}, a_4^{N} + b_4^{N}, a_4^{U} + b_4^{U}) \}.$$

(ii)Subtraction:

$$\widetilde{\widetilde{A}} - \widetilde{\widetilde{B}} = \{ (a_1^{\ L} - b_1^{\ U}, a_1^{\ M} - b_1^{\ N}, a_1^{\ N} - b_1^{\ M}, a_1^{\ U} - b_1^{\ L}), (a_2^{\ L} - b_2^{\ U}, a_2^{\ M} - b_2^{\ N}, a_2^{\ N} - b_2^{\ L}), (a_3^{\ L} - b_3^{\ U}, a_3^{\ M} - b_3^{\ N}, a_3^{\ N} - b_3^{\ M}, a_3^{\ U} - b_3^{\ L}), (a_4^{\ L} - b_4^{\ U}, a_4^{\ M} - b_4^{\ M}, a_4^{\ M} - b_4^{\ M}) \}.$$

(iii)Multiplication:

$$\widetilde{AxB} = \{(a_1^{L} * b_1^{L}, a_1^{M} * b_1^{M}, a_1^{N} * b_1^{N}, a_1^{U} * b_1^{U}), (a_2^{L} * b_2^{L}, a_2^{M} * b_2^{M}, a_2^{N} * b_2^{N}, a_2^{U} * b_2^{U}), (a_3^{L} * b_3^{L}, a_3^{M} * b_3^{M}, a_3^{N} * b_3^{N}, a_3^{U} * b_3^{U}), (a_4^{L} * b_4^{L}, a_4^{M} * b_4^{M}, a_4^{N} * b_4^{N}, a_4^{U} * b_4^{U})\}.$$

(iv)Division:

$$\begin{split} & \frac{\widetilde{\widetilde{A}}}{\widetilde{\widetilde{B}}} = \left\{ \left(\frac{a_1^L}{b_1^U}, \frac{a_1^M}{b_1^N}, \frac{a_1^N}{b_1^M}, \frac{a_1^U}{b_1^L} \right), \left(\frac{a_2^L}{b_2^U}, \frac{a_2^M}{b_2^N}, \frac{a_2^N}{b_2^M}, \frac{a_2^U}{b_2^L} \right), \left(\frac{a_3^L}{b_3^U}, \frac{a_3^M}{b_3^N}, \frac{a_3^N}{b_3^M}, \frac{a_3^U}{b_3^L} \right), \\ & \left(\frac{a_4^L}{b_4^U}, \frac{a_4^M}{b_4^N}, \frac{a_4^N}{b_4^M}, \frac{a_4^U}{b_4^L} \right) \right\}. \end{split}$$



(An ISO 3297: 2007 Certified Organization)

Vol. 4, Issue 3, March 2015

3.2 Ranking on Type-2 Trapezoidal Fuzzy Number:

Let F(R) be the set of all type-2 normal trapezoidal fuzzy numbers. One convenient approach for solving numerical valued problem is based on the concept of comparison of fuzzy numbers by use of ranking function. An effective approach for ordering the elements of F(R) is to define a linear ranking function R: F(R) \rightarrow R which maps each fuzzy number into R.

Suppose if
$$\widetilde{A} = (\widetilde{A}_{1}, \widetilde{A}_{2}, \widetilde{A}_{3}, \widetilde{A}_{4})$$

= $((a_{1}^{L}, a_{1}^{M}, a_{1}^{N}, a_{1}^{U}), (a_{2}^{L}, a_{2}^{M}, a_{2}^{N}, a_{2}^{U}), (a_{3}^{L}, a_{3}^{M}, a_{3}^{N}, a_{3}^{U}),$ $(a_{4}^{L}, a_{4}^{M}, a_{4}^{U})).$

Then we define

$$\mathsf{R}(\widetilde{\widetilde{A}}) = a_1^{\ L} + a_1^{\ M} + a_1^{\ N} + a_1^{\ U} + a_2^{\ L} + a_2^{\ M} + a_2^{\ N} + a_2^{\ U} + a_3^{\ L} + a_3^{\ M} + a_3^{\ N} + a_3^{\ U} +$$

Also, we define orders on F (R) by

 $R(\widetilde{\widetilde{A}}) \ge R(\widetilde{\widetilde{B}}) \text{ if and only if } \widetilde{\widetilde{A}} \ge \widetilde{\widetilde{B}}$ $R(\widetilde{\widetilde{A}}) \le R(\widetilde{\widetilde{B}}) \text{ if and only if } \widetilde{\widetilde{A}} \le \widetilde{\widetilde{B}}$ $R(\widetilde{\widetilde{A}}) = R(\widetilde{\widetilde{B}}) \text{ if and only if } \widetilde{\widetilde{A}} = \widetilde{\widetilde{B}}$

IV. SINGLE MACHINE SCHEDULING PROBLEM

Tardiness:

Tardiness is the lateness of job j if it fails to meet its due date; otherwise, it is zero. It is defined as :

$$T_{j} = \max \{ 0, c_{j} - d_{j} \} = \max \{ 0, L_{j} \} \text{ which means}$$
$$T_{j} = \begin{cases} c_{j} - d_{j} & \text{if } c_{j} > d_{j} \\ 0 & \text{otherwise} \end{cases}$$

4.1 Notations:

- n : The total number of independent jobs.
- j : Represents the jth job , j = 1, 2, ..., N
- t_i : The processing time of the job j.
- d_i : The due date of the job j.
- c_i : The completion time of the job j.
- \vec{T}_j : The tardiness of the job j.
- NT_i : Number of the tardy jobs.
- $T_{m,n}$: Minimum tardiness.
 - N : Total number of jobs to be scheduled.
 - σ : The set of scheduled jobs at the end of the sequence.
 - σ : The set of unscheduled jobs (or) complement of σ .
- $q_{\sigma} = q_{\phi}$: The sum of the processing times of unscheduled jobs in σ .
 - $S(\sigma)$: The sum of the tardiness values of the job in σ .

4.2 Algorithm:

The processing times of jobs and due date are uncertain. This leads to the use of

type-2 trapezoidal fuzzy number for representing these imprecise values.

Step-1: $T_j (q_0 + t_j)$ when j is $1 = c_1 - d_1 = (q_1 + t_1) - d_1$.

If
$$q_{\sigma} + t_i \leq d_i$$
 then $T_i (q_{\sigma} + t_i) = 0$.

Step-2: For $\sigma = \{1,2\}$, $S(\sigma - \{j\})$ for j = 1 is equal to the minimum of $S(\sigma = 2)$ in stage 1 where, σ contains the remaining job(s) of σ in the current stage under consideration, that is $\{2\}$.



(An ISO 3297: 2007 Certified Organization)

Vol. 4, Issue 3, March 2015

Step-3: For $\sigma = \{1,2,3\}$ in stage3, $S(\sigma - \{j\})$ for j = 1 is equal to the minimum of $S(\sigma = 2,3)$ in stage2 where, σ contains the remaining jobs of σ in the current stage under consideration, that is $\{2,3\}$. **Step-4:** For $\sigma = \{1,2,3,5\}$ in stage 4, $S(\sigma - \{j\})$ for j = 2 is equal to the minimum of $S(\sigma = 1,3,5)$ in stage3 where, σ contains the remaining jobs of σ in the current stage under consideration, that is $\{1,3,5\}$. **Step-5:** For $\sigma = \{1,2,3,4,5\}$ in stage 5, $S(\sigma - \{j\})$ for j = 5 is equal to the minimum of $S(\sigma = 1,2,3,4)$ in stage 4 where, σ contains the remaining jobs of σ in the current stage under consideration, that is $\{1,2,3,4\}$.

V.NUMERICAL ILLUSTRATION

Consider a single machine scheduling problem in which each of the 5 jobs can be fully processed in the single machine. The type-2 trapezoidal fuzzy processing times and type-2 trapezoidal fuzzy due date for each jobs are given in the following table:

Table-1:

Job j	Processing time (t _j)	Due date (d _j)
1	(3,4,6,7), (2,4,6,8), (1,4,6,9), (0,4,6,10)	(6,10,14,18), (5,10,14,19), (4,10,14,20) ,(3,10,14,21)
2	(5,6,10,11),(4,6,10,12), (3,6,10,13),(2,6,10,14)	(8,12,16,20),(7,12,16,21), (6,12,16,22),(5,12,16,23)
3	(4,5,9,10),(3,5,9,11), (2,5,9,12),(1,5,9,13)	(6,10,14,18),(5,10,14,19), (4,10,14,20),(3,10,14,21)
4	(5,6,10,11),(4,6,10,12) (3,6,10,13),(2,6,10,14)	(6,8,10,12),(5,8,10,13), (4,8,10,14),(3,8,10,15)
5	(4,8,12,16),(3,8,12,17), (2,8,12,18),(1,8,12,19)	(14,18,22,26),(13,18,22,27), (12,18,22,28),(11,18,22,29)

Table-2

Jobs in different $\boldsymbol{\sigma}$ at different stages

Stage	Jobs in different σ				
1	$\{1\}$ $\{2\}$ $\{3\}$ $\{4\}$ $\{5\}$				
2	$\{1,2\}$ $\{1,3\}$ $\{1,4\}$ $\{1,5\}$ $\{2,3\}$ $\{2,4\}$ $\{2,5\}$ $\{3,4\}$ $\{3,5\}$ $\{4,5\}$				
3	$ \{1,2,3\} \{1,2,4\} \{1,2,5\} \{1,3,4\} \{1,3,5\} \{1,4,5\} \{2,3,4\} \{2,3,5\} \{2,4,5\} \{3,4,5\} $				
4	$\{1,2,3,4\},\{1,2,3,5\},\{1,2,4,5\},\{1,3,4,5\},\{2,3,4,5\}$				
5	{1,2,3,4,5}				



(An ISO 3297: 2007 Certified Organization)

Vol. 4, Issue 3, March 2015

Step-1:

σ	{1}	{2}	{3}	{4}	{5}
q_{σ}	(18,25,41,48),(14,25,41,52),(10,25,41,56),(6,25,41,60)	(16,23,37,44), (12,23,37,48), (8,23,37,52), (4,23,37,56)	(17,24,38,45), (13,24,38,49), (9,24,38,53), (5,24,38,57)	(16,23,37,44), (12,23,37,48), (8,23,37,52), (4,23,37,56)	(17,21,35,39), (13,21,35,43), (9,21,35,47), (5,21,35,51)
jεσ	[1]	[2]	[3]	[4]	[5]
$T_j(q_0 + t_j)$	(3,15,37,49), (-3,15,37,55), (-9,15,37,61), (-15,15,37,67)	(1,13,35,47), (-5,13,35,53), (-11,13,35,59), (-17,13,35,65)	(3,15,37,49), (-3,15,37,55), (-9,15,37,61), (-15,15,37,67)	(9,19,39,49), (3,19.39,55), (-3,19,39,61), (-9,19,39,67)	(-5,7,29,41), (-11,7,29,47), (-17,7,29,53), (-23,7,29,59)
S(σ-{j})	0	0	0	0	0
Min S(σ)	(3,15,37,49), (-3,15,37,55), (-9,15,37,61), (-15,15,37,67)	$(1,1\overline{3,35,47}),$ $(-5,1\overline{3,35,53}),$ $(-11,1\overline{3,35,59}),$ $(-17,1\overline{3,35,65})$	(3,15,37,49), (-3,15,37,55), (-9,15,37,61), (-15,15,37,67)	(9,19,39,49), (3,19,39,55), (-3,19,39,61), (-9,19,39,67)	(-5,7,29,41). (-11,7,29,47), (-17,7,29,53), (-23,7,29,59)

Step-2:

σ	{1,2}		{1,3}	
q _σ	(13,19,31,37), (10,19,31,40), (7,19,31,43), (4,19,31,46)		(14,20,32,38), (11,20,32,41), (8,20,32,44), (5,20,32,47)	
jεσ	1	2	1	3
$T_j(q_0 + t_j)$	(-2,9,27,38), (-7,9,27,43), (-12,9,27,48), (-17,9,27,53)	(-2,9,29,40), (-7,9,29,45), (-12,9,29,50), (-17,9,29,55)	(-1,10,28,39), (-6,10,28,44), (-11,10,28,49), (-16,10,28,54)	(0,11,31,42), (-5,11,31,47), (-10,11,31,52) (-15,11,31,57)
$S(\sigma - \{j\})$	(1,13,35,47), (-5,13,35,53), (-11,13,35,59), (-17,13,35,65)	(3,15,37,49), (-3,15,37,55), (-9,15,37,61), (-15,15,37,67)	(3,15,37,49), (-3,15,37,55), (-9,15,37,61), (-15,15,37,67)	(3,15,37,49), (-3,15,37,55), (-9,15,37,61), (-15,15,37,67)
Min S(σ)	(-1,22,62,85), (-12,22,62,96), (-23,22,62,107), (-34,22,62,118)	-	(2,25,65,88), (-9,25,65,99), (-20,25,65,110), (-31,25,65,121)	-



(An ISO 3297: 2007 Certified Organization)

Vol. 4, Issue 3, March 2015

-			(,	
σ	{1,4}		{1,5}	
q_{σ}	(13,19,31,37),		(14,17,29,32),	
	(10,19,31,40),		(11,17,29,35),	
	(7,19,31,43),		(8,17,29,38),	
	(4,19,31,46)		(5,17,29,41)	
jεσ	1	4	1	5
$T_j (q_0 + t_j)$	(-2,9,27,38),	(6,15,33,42),	(-1,7,25,33),	(-8,3,23,34),
	(-7,9,27,43),	(1,15,33,47),	(-6,7,25,38),	(-13,3,23,39),
	(-12,9,27,48),	(-4,15,33,52),	(-11,7,25,43),	(-18,3,23,44),
	(-17,9,27,53)	(-9,15,33,57)	(-16,7,25,48)	(-23,3,23,49)
$S(\sigma - \{j\})$	(9,19,39,49),	(3,15,37,49),	(-5,7,29,41),	(3,15,37,49),
	(3,19,39,55),	(-3,15,37,55),	(-11,7,29,47),	(-3,15,37,55),
	(-3,19,39,61),	(-9,15,37,61),	(-17,7,29,53),	(-9,15,37,61),
	(-9,19,39,67)	(-15,15,37,67)	(-23,7,29,59)	(-15,15,37,67)
$Min S(\sigma)$	(7,28,66,87),	-	(-6,14,54,74),	-
	(-4,28,66,98),		(-17,14,54,85),	
	(-15,28,66,109),		(-28,14,54,96),	
	(-26.28.66.120)		(-39,14,54,107)	
σ	{2.3}		{2.4}	
-	(=,~)		(-, ·)	
q _o	(12,18,28,34),		(11,17,27,33),	
10	(9.18.28.37).		(8.17.27.36).	
	(6.18.28.40).		(5,17,27,39)	
	(3.18.28.43)		(2.17.27.42)	
	(0,10,20,10)		(=,=,=,=,=)	
ϳεσ	2	3	2	4
		(2 0 27 20)	(1 7 95 96)	(4.12.20.20)
$\mathbf{T}_{j} (\mathbf{q}_{0} + \mathbf{t}_{j})$	(-3,8,26,37),	(-2,9,27,38),	(-4,7,25,36),	(4,13,29,38),
	(-8,8,26,42),	(-7,9,27,43),	(-9,7,25,41),	(-1,13,29,43),
	(-13,8,26,47),	(-12,9,27,48),	(-14,7,25,46),	(-6,13,29,48),
	(-18,8,26,52)	(-17,9,27,53)	(-19,7,25,51)	(-11,13,29,53)
$S(\sigma - \{i\})$	(3.15.37.49)	(1.13.35.47)	(9,19,39,49)	(1.13.35.47)
	(-3 15 37 55)	(-5 13 35 53)	(3 19 39 55)	(-5 13 35 53)
	(-9 15 37 61)	(-11 13 35 59)	(-3 19 39 61)	(-11 13 35 59)
	(-15 15 37 67)	(-17 13 35 65)	(-9 19 39 67)	(-17 13 35 65)
	(-13,13,37,07)	(-17,13,35,05)	(-9,19,39,07)	(-17,13,33,03)
Min $S(\sigma)$	-	(-1,22,62,85),	(5,26,64,85),	(5,26,64,85),
		(-12,22,62,96),	(-6,26,64,96)	(-6,26,64,96),
		(-23,22,62,107),	(-17,26,64,107),	(-17,26,64,107),
		(-34.22.62.118)	(-28,26,64,118)	(-28,26,64,118)
1		(0 .,==,0=,110)		
		(0,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
		(0,,,0_,110)		
		(0 ,,,0_,,10)		



(An ISO 3297: 2007 Certified Organization)

Vol. 4, Issue 3, March 2015

	{2,5}		{3,4}	
σ	()-)		(-7)	
q _o	(12,15,25,28),		(12,18,28,34),	
	(9,15,25,31),		(9,18,28,37),	
	(6,15,25,34),		(6,18,28,40),	
	(3,15,25,37)		(3,18,28,43)	
jεσ	2	5	3	4
$\mathbf{T}_{i} (\mathbf{q}_{0} + \mathbf{t}_{i})$	(-3,5,23,31),	(-10,1,19,30),	(-2,9,27,38),	(5,14,30,39),
5 5	(-8,5,23,36),	(-15,1,19,35),	(-7,9,27,43),	(0,14,30,44),
	(-13,5,23,41),	(-20,1,19,40),	9-12,9,27,48),	(-5,14,30,49),
	(-18,5,23,46)	(-25,1,19,45)	(-17,9,27,53)	(-10,14,30,54)
$S(\sigma - \{j\})$	(-5,7,29,41),	(1,13,35,47),	(9,19,39,49),	(3,15,37,49),
	(1,7,29,47),	(-5,13,35,53),	(3,19,39,55),	(-3,15,37,55),
	(17,7,29,53),	(11,13,35,59),	(-3,19,39,61),	(-9,15,37,61),
	(-23,7,29,59)	(-17,13,35,65)	(-9,19,39,67)	(-15,15,37,67)
Min $S(\sigma)$	(-8,12,52,72),	-	(7,28,66,87),	-
	(-19,12,52,83),		(-4,28,66,98),	
	(-30,12,52,94),		(-15,28,66,109),	
	(-41,12,52,105)		(-26,28,66,120)	
σ	{3,5]		{4,5}	
q_{σ}	(13,16,26,29),		(12,15,25,28),	
	(10,16,26,32),		(9,15,25,31),	
	(7,16,26,35),		(6,15,25,34),	
	(4,16,26,38)		(3,15,25,37)	
jε σ	3	5	4	5
$\mathbf{T}_{j} (\mathbf{q}_{0} + \mathbf{t}_{j})$	(-1,7,25,33),	(-9,2,20,31),	(5,11,27,33),	(-10,1,19,30),
	(-6,7,25,38),	(-14,2,20,36),	(0,11,27,38),	(-15,1,19,35),
	(-11,7,25,43),	(-19,2,20,41),	(-5,11,27,43),	(-20,1,19,40),
	(-16,7,25,48)	(-24,2,20,46)	(-10,11,27,48)	(-25,1,19,45)
$S(\sigma - \{j\})$	(-5,7,29,41),	(3,15,37,49),	(-5,7,29,41),	(9,19,39,49),
	(-11,7,29,47),	(-3,15,37,55),	(-11,7,29,47),	(3,19,39,55),
	(-17,7,29,53),	(-9,15,37,61),	(-17,7,29,53),	(-3,19,39,61),
	(-23,7,29,59)	(-15,15,37,67)	(-23,7,29,59)	(-9,19,39,67)
Min $S(\sigma)$	(-6,14,54,74),	-	(0,18,56,74),	-
	(-17,14,54,85),		(-11,18,56,85),	
	(-28,14,54,96),		(-22,18,56,96),	
	(-39,14,54,107)		(-33,18,56,107)	
Proceeding in t	his way, we get			

occount in this way, we get							
σ	{1,2,3,4,5}						
q_{σ}	0						
jεσ	1 2 3 4 5						
$\mathbf{T}_{i} (\mathbf{q}_{0} + \mathbf{t}_{i})$	0	0	0	0	0		
$S(\sigma - \{j\})$	(-22,11,75,108),	(-16,15,77,108),	(-22,11,75,108),	(-24,9,73,106),	(-16,26,90,132),		
	(-40,11,75,126),	(-34,15,77,126),	(-40,11,75,126),	(-42,9,73,124),	(-34,26,90,150),		
	(-58,11,75,144),	(-52,15,77,144),	(-58,1175,144),	(-60,9,73,142),	(-52,26,90,168),		
	(-76,11,75,162)	(-70,15,77,162)	(-76,11,75,162)	(-78,9,73,160)	(-70,26,90,186)		
Min $S(\sigma)$	(-22,11,75,108),	(-16,15,77,108),	(-22,11,75,108),	(-24,9,73,106),	(-16,26,90,132),		
	(-40,11,75,126),	(-34,15,77,126),	(-40,11,75,126),	(-42,9,73,124),	(-34,26,90,150),		
	(-58,11,75,144),	(-52,15,77,144),	(-58,11,75,144),	(-60,9,73,142),	(-52,26,90,168),		
	(-76,11,75,162)	(-70,15,77,162)	(-76,11,75,162)	(-78,9,73,160)	(-70,26,90,186)		



(An ISO 3297: 2007 Certified Organization)

Vol. 4, Issue 3, March 2015

Optimal Sequence of Jobs = $4 \rightarrow 1 \rightarrow 3 \rightarrow 2 \rightarrow 5$ Minimum Total Tardiness = 41.

V. CONCLUSION

We considered a single machine scheduling problem (SMSP) with fuzzy processing times and fuzzy due date to minimize the total tardiness. This method is very easy to understand each stage that will help the decision maker in determining a best schedule for a given set of jobs effectively. This method has significant use of practical results in industries.

REFERENCES

- [1]. Emmons.H, "One machine sequencing to minimize certain functions of Tradiness", Operations Research, 17, 701-715, 1969.
- Gawiejnowiez. S. et.al., "Analysis of a time dependent scheduling problem by signature of Deterioration rate sequences", Discrete [2].
- Applied Mathematics, vol.154, 2150-2166,2006 [3]. Ghorhanali Mohammadi, "Single machine common flow allowance scheduling with a fuzzy rate-modifying activity", Indian Journal of Science and Technology, vol.4, No.7,726-730,2011. .
- Graham.R.L, "Bounds on multiprocessing timing anomalies, SIAM. Journal of Application Mathematics, 17,416-429,1969. Hong.et.al., "Using fuzzy set theory in a scheduling problem", A case study Fuzzy sets and systems, vol.2,153-165,1979. [4].
- [5].
- Ishii H and Tada M, "Single machine scheduling problem with fuzzy precedence relation", European Journal of Operational Research, [6]. vol.6, 141-147,2000.
- Itoh T. and Ishii H. "Fuzzy due-date scheduling problem with fuzzy processing times", International Transactions in Operational [7]. Research, vol.6, 639-647,2000
- Lawler E.L., Lenstra J.K.et.al., "Sequencing and Scheduling", Algorithm and complexity in Handlooks in Operations Research and [8]. Management Science, vol.1, 1990.
- Lawler E.L., "A Pseudopolynomial algorithm for sequencing jobs to minimize total tardiness", Annals of Discrete Mathematics, 331-[9]. 342,1977.
- [10]. M.Mizumoto and K.Tanaka, "Some properties of fuzzy sets of type-2", Information and Control, vol.31,312-340,1976.
- [11]. J,M, Mendal F,Liu and D.Zhai, "α-plane representation for type-2 fuzzy sets: theory and applications", IEEE Trans. Fuzzy Systems vol.17,1189-1207,2009.
- [12]. Q. Mendoza, P.Melin and G.Licea, "A hybrid approach for image recognition combining type-2 fuzzy logic, modular neural networks and the sugeno integral", Information Sciences, vol.179,2078-2101.
- [13]. Uzsoy R and Velasquez JD, "Heuristics for minimizing maximum lateness on a single machine with family-dependent set up times", Computers and Operations Research, 35, 2018-2033, 2008.
- [14]. C.Wagner and H. Hagras, "Towards general type-2 fuzzy logic systems based on zslices", IEEE Trans. Fuzzy System s, vol.18, 637-660, 2010.
- [15]. Zadeh. J.A, "The fuzzy concept of a Linguistic variable and its applications to approximate reasoning", International Journal Inform Sciecne, 8,199-240,1997.