

(A High Impact Factor & UGC Approved Journal) Website: <u>www.ijirset.com</u> Vol. 6, Issue 8, August 2017

Effect the Annealing Temperature on the Optical and Electrical Properties for (Cds)Thin Films Prepared by Thermal Evaporation Technique

Emman M.Abid

Assistant Teacher, Dept. of Physics, Baghdad University College of Sciences, Iraq

Abstract: In this paper wethe preparing of **cds** thin films and experimenting this properties through change the temperatures of this films. The dsthin films have been prepared by thermal evaporation in a vacuum of (10^{-6}) Torr with thickness 750nm at room temperature then hardened at change temperatures of $(350,400,450)^{\circ}$ C for 60 min. They study revealed that the (Forbidden Energy) decrease, transmittance showed little decreased. The resistivity has little value in 350 C and then increase

KEYWORDS: Annealing, solarcell, thin film, energy gap

I. INTRODUCTION

Thin film technique hasadvanced throughout 30 years ago. This improvement was focused run because of the needed a new devices in the electronics and optical productions.[1]

Thin films are used in waferconstruction, , a conductor, an insulator,. Thin films defiantlyfrom mass fabricsof similarchemicalstructure. Forexample, thin films are subtleto surface possessionswhereasmassmaterials normallyaren't.[2](CdS) has a directlyband gap equal to 2.42 eV, and fabricated by different method such as , sputtering, , vacuum evaporation, spray pyrolysis, spin coating, , chemical bath deposition (CBD), etc. [3,4].Cadmium supplied is suitable to use as a defense layer for CdTe and CuIn(Ga)Se2 solar cells[5]

Thermal evaporation technique used to depositing metal and metal alloys. Vapor is produced by boiling a basematerial, the vapor is broughtfrom the Source to the substrate, and the vapor is dense a solid film on the substrate surface [6,7]

Many parameter such as pressure, temperatures substrate, rate of deposition, distance from the source, etccan be effect on the properties and quality of the deposited film.[8]

II. EXPERIMENTAL

The glass substrates cleaned with acetone and deionized water and dried.

Then in room temperature and high vacuum of 1×10^{-6} tor Cds bulges (99.999%) put on molybdenum boat Cds films of 750 nm thickness in a deposition rate (4-6 Å/s). The films annealed atthree different temperatures, in (350, 400 and 400) C for 60 minutes, Measurements were givenafter each annealing Reflectance (%*R*) and Transmission (%T)taken in UV-V spectrophotometer (Perkin-Elmer Lambda 900) between 300 nm and1100 nm. The α can be definitely the relative[9]

 $\alpha = (1/t) \ln(1/T) \dots(1)$

tthickness of the film, Tthe transmittances

The energy gap, Eg, calculated from the relation for direct band gap material [10],



(A High Impact Factor & UGC Approved Journal)

Website: <u>www.ijirset.com</u>

Vol. 6, Issue 8, August 2017

 $\alpha hv = A(hv-Eg)^{1/2} \dots (2)$

Where A is the constant (hv) refer to energy of photon.

silver coat electrodes in 2 mm length with 1 mm space was used to study The resistivity of the CdS films by two-probe method.. Digital electrometer (Keithely 616) was used to measure the electrical properties of cds thin films, which were deposited on glass substrates, with different annealing temperatures (350,400,450) C Thin film resistivity (ρ) is premeditated using the following low:

 $\rho = RA/L....(3)$

R is the resistance, A show film area. L is the spacebetween the electrodes.[11]

III. RESULT AND DISCUSSION

1-The effect of annealing temperatures on energy gap (Eg):

Fig1 shown the band gap in varied temperature it was increased from 2.3 to 2.42, 2.5eVas soon as the temperature increases and afterward decreased to2eV above 400°C.



Fig.1 Band gap energy versus temperatures (350,400,450) C for 60 min

2- Effect of annealing temperatures on transmittance T:

The transmittance drop offwith risingannealing temperatures sinceincreases the absorption of cds thin film followimprove the crystallite



(A High Impact Factor & UGC Approved Journal)

Website: <u>www.ijirset.com</u> Vol. 6, Issue 8, August 2017





Fig.2transmittance versus wave length at changedTemperature (350,400,450) C for 60 min



(A High Impact Factor & UGC Approved Journal)

Website: <u>www.ijirset.com</u>

Vol. 6, Issue 8, August 2017

3- Electrical properties:

Fig 3 shows the resistivity of the films. This fig appears; the resistivity has aleast possible amount at 350 °C and growth above 350 °C.



Fig(4)the variation of resistivity with temperatures(350,400,450) C for 60 min

IV. CONCLUSIONS

We examined the optical and electrical chattels of the film under different temperatures. The transmittancelessens when the temperature raising. The energy gap increase with increasing of annealing temperatures and then decrease above 400 C The resistivity decrease with increase annealing temperature and then increase above 350C.

REFERENCES

- 1- K.Seshan(thin film handbook of deposition processes and techniques)Second Edition Norwich, New York, 2002
- 2- (Wafer fab thin films),<u>www.Semicon</u>FarEast.com.(2001)
- 3- J.Pantoja, X.Mathew (Solar Energy Materials Solar Cells) 76- 313 (2003).
- 4- S.N. Sharma, S. Singh, R.K. Sharma, K.N. Sood, (Chem and PhysicMater) 93-368 (2005).
- 5- J.Pantoja, X. Mathew (Solar Energy Materials & Solar Cells), 76-313 (2003).
- 6- R .Glang, l, pp. 1-3 in Ref. 1
- 7. R. F. Bunshah, 4, pp. 83-169 in Ref. 3
- 8- John Wiley & Sons(Vacuum Deposition of Thin films) ,Inc- New York, 1956
- 9-D.Newman (Semiconductor Physics&Devices) Mexico University(1992).
- 10- C. M. Gilmore, Z. H. Kafafi , H. Kim, A. Pique, , H. Murata, J. Appl. Phys. 86- 6451 (1999).

11- R.Manoj(Characterization of transparent conductingthin films grown by pulsed laser deposition and RF magnetron sputtering)PhD Thesis, India October 2006