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# Study and Development of an ASS for the Surface Resistivity Measurement of RPC Detector Electrodes

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**Abstract:** India-based Neutrino Observatory (INO) is planning to use ~30,000 Resistive Plate Chamber (RPC) detectors of size  $2m \times 2m$ . Each resistive plate chamber is made up of glass electrodes whose surface resistivity of the order of  $10^{12}$  ohm/square, along with two readout panels. A thin layer of conducting graphite paint coating is applied on the outer surfaces of the electrodes in order to make electrode slight conducting. For the optimal performance of the detector, the surface resistivity should be uniform throughout the surface area of the electrodes. Therefore, information about the uniformity and the surface resistivity value helps us in improving the quality of the detector performance. We developed an automatic scanning system (ASS) for the  $2m \times 2m$  electrode, which is first time developed in any Indian laboratories. In this paper, we report the performance of the ASS in terms of efficiency and accuracy and future utility of the system.

KEYWORDS: INO, RPC, Arduino Motor Shield

## I. INTRODUCTION

India-based Neutrino Observatory (INO) is an approved mega science project in India for the study of various rare physics. Collaboration has planned to use ~30,000 Resistive Plate Chamber (RPC) detectors of size  $2m \times 2m$ . Each resistive plate chamber is made up of glass or Bakelite whose surface resistivity is of the order  $10^{12}$  ohms/ $\Box$  [1], and two readout panels. Both glass electrodes of the detector have one side (outer) painted with thin and uniform layer of graphite conducting paint. This provides the surface resistivity in the range of  $(100 - 300) \text{ K}\Omega$  per square. This range of surface resistivity helps in the application of voltage over the entire surface of glass electrodes and also forbid the spread of the induced charge. Uniform coating will provide uniform distribution of electric field inside the gas gap. Uniformity of coating is one of the necessary criteria for the fabrication of a good RPC detector. Therefore, it is required to measure the resistivity of each electrode for the verification of uniformity. Last few years, we have been focusing our research efforts to make this important measurement fast, accurate, independent of ambient parameter and automatic. In this connection, we made sequential improvement from the previous work. The present system is cost effective, automatically recording measurement in the computer, fast and accurate [2]. Earlier MOTOR BEE ver. 5.0 microcontroller [3] was used, which was an imported and costly material. In present ASS, a locally available Arduino microcontroller [4] is used, which controls the movement of all motors and stores the value of resistivity in the computer automatically.



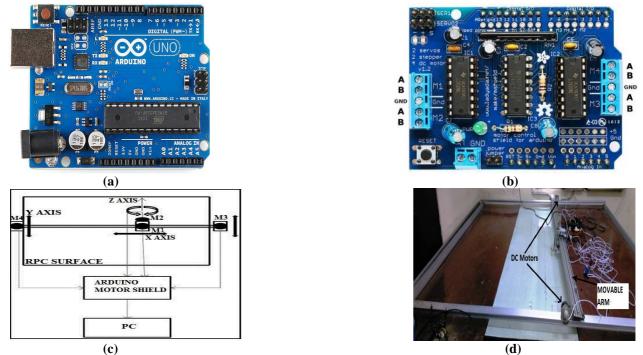
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# II. EXPERIMENTAL DETAILS

Arduino consists of both a physical programmable circuit board and a piece of software. Arduino is a microcontroller board, which is operated through embedded coding in C language on Arduino IDE (Integrated Development Environment) software that runs on the computer and act as a platform. All the required commands used to write, compile and upload computer code to the physical board in the IDE [5]. There are several types of microcontrollers available by the Arduino, but in the automation module ATmega 328P Arduino board, as shown in Figure 1(a), has commonly been used. This Arduino board has 32kb of flash memory of which 0.5kb is used by boot loader, 2kb of SRAM and 1kb of EEPROM. The operating voltage of the board is 5V and it contains 6 PWM digital I/O pins as well as 6 analog input pins [6]. For automation purpose, Arduino motor shield, as shown in Figure 1(b), has also been used along with microcontroller. This Arduino to 8 pins to control the direction for the motor drivers [7]. The output enable of the L293D is directly connected to the pulse width modulation (PWM) outputs of the Arduino. The motor shield is able to drive 2 servo, 2 stepper and 4 DC motors, which has been used in the automation. Automatic scanning system performs the scanning using 4 bidirectional DC motors. Movement of all the four DC motors in order to accomplish the scanning purpose has been done successfully using coding to the IDE platform provided by Arduino. Block diagram and actual photograph of Automatic Scanning System (ASS) [8] are shown in Figures 1 (c) and (d), respectively.



**Fig. 1:** (a) ATmega 328P Arduino board, (b) Arduino motor shield, (c) Block diagram of ASS and (d) photograph of automatic scanning system for 2m x 2m size electrodes (ASS).

## II (a). MOTION CONTROL OF MOTORS

All four DC motors namely M1, M2, M3 and M4 are controlled by L293D ARDUINO Motor Shield, which is mounted over Arduino UNO Microcontroller. A jig is used for the surface resistivity measurement, which consists of a square shape insulating material sheet i.e. plastic, two very soft sponge of rectangular shape are rapped with pure Cu tape mounted at two ends of the plastic sheet. The connection of jig with the Arduino is made through the hole that connects

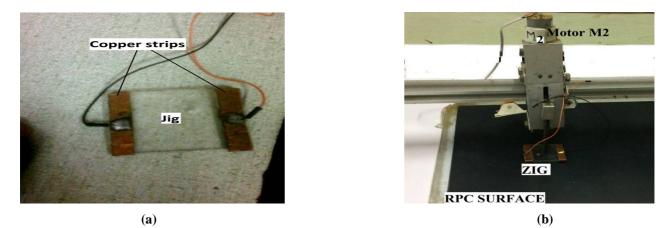


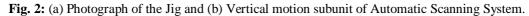
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the Cu tape and plastic, as shown in Figure 2(a). Motion M2 that control the vertical (up and down) motion of the jig and complete assembly is shown in Figure 2(b). Motor M1 controls the motion of the jig-subunit along the x - axis. As soon as the jig completes the surface resistivity measurement of one line having width 5 cm over the glass electrode, both motors M3 and M4 move the jig along the y-axis simultaneously. These complete sets of steps repeat until the end of the glass electrode. In this manner, jig completes the measurement of surface resistivity of the whole surface of the electrode. Movement i.e., step size and speed of DC motor is controlled by library named as  $\langle AFMotor.h \rangle$ , which is included at the beginning of the program.





#### II (b). MEASUREMENT OF SURFACE RESISTIVITY

Principle of voltage divider is applied for the voltage of 5V, supplying from ARDUINO, which is divided between two resistances, one is known resistance ( $\mathbf{R}_k$ ) and the other one is the resistance across the jig ( $\mathbf{R}_j$ ), which is using for probing the resistance value as shown in Figure 3. Coding has been done in order to read the voltage value ( $\mathbf{V}_{out}$ ) across the jig, which is coming out from analog pin of microcontroller when it is placed over the ELECTRODE surface. In addition, Arduino also measures the current flow through the jig. Hence, the resistance value across the jig length can be calculated with the help of Eqn. (1). Both the information is stored in the computer for further processing using "Cool Term", which transfers the data containing resistance values from the ARDUINO UNO.

$$\mathbf{V}_{out} = \mathbf{R}_k / \left( \mathbf{R}_k + \mathbf{R}_j \right) \mathbf{x} \mathbf{V}_{in.}$$

(1)

Where,  $R_k$  and  $R_j$  are known and jig resistances, respectively.

#### II (c). AUTOMATIC DATA STORAGE AND DISPLAY

Resistance data that are displaying in the output terminal of Arduino IDE window (Coding platform) is transfer to the screen of Cool Term software. Cool term software is a simple serial port terminal application, which exchanges the data from microcontroller to the serial port. Once connection has been made between microcontroller (Arduino) and Cool Term, data starts to display on the window of Cool Term. Further data can be recorded and store as text file. A few lines program written in C++ using Root display the contour plot of the stored data in the final form on the computer monitor.



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#### **III. RESULTS AND DISCUSSION**

The ASS is very effective that speedup the surface resistivity measurement of electrodes with high accuracy. Few experiments have been performed to test the ability and accuracy of the ASS is following.

### III (a). ERROR IN RESISTANCE MEASUREMENT

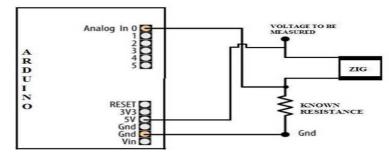
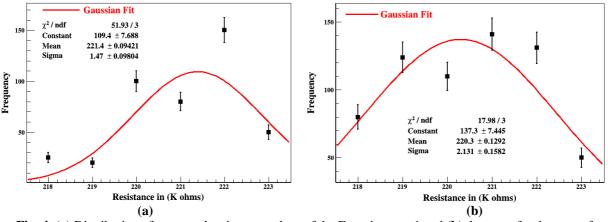


Fig. 3: Circuit diagram for resistance measurement.

To know the variation in the measured value of surface resistivity, we performed a series of following experiments. **Experiment - 1:** We measured the resistance value of the known resistance (221.5 k $\Omega$ ) at least 1000 times using the automatic scanning system (ASS). The obtained data is fitted with the Gaussian function and their parameters are also mentioned as the inset. We obtained the resistance value of 221.4±0.09 k $\Omega$  as shown in Figure 4. In this measurement constant amplitude current having 3 seconds interval was applied to the jig and during the measurement its movement was fixed. The observed data points are not in the expected manner due to the low statistics. The standard deviation from the mean value is 1.47 k $\Omega$ .



**Fig. 4**: (a) Distribution of measured resistance values of the Experiment – 1 and (b) the same for the case of Experiment – 2

**Experiment - 2:** Similar procedure was applied as in the Experiment - 1 to get the value of known resistance except the jig was in vertical motion, which touches both terminals of the known resistance 1000 times as it measures the actual surface resistivity. This arrangement is exactly similar to the actual measurement. The obtained value of the resistance is  $220.3\pm0.12 \text{ k}\Omega$ , as shown in fig. 4(b). The fitting parameters are also shown in the insets of Fig. 4(b). The distribution is little wider than the Experiment - 1. The standard deviation from the mean value is  $2.13 \text{ k}\Omega$ .



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### III (b). CONTOUR PLOT OF SURFACE RESISTIVITY OF 100 cm × 90 cm GLASS ELECTRODE

To check the performance of the automatic scanning system (ASS), measurement of the surface resistivity of the graphite coated glass electrode having dimension 100 cm  $\times$  90 cm has been performed. A jig of 5 cm  $\times$  5 cm is used for the above experiment. The obtained results are shown in Figure 5 in terms of the contour plot. The colour code for the resistance value is also shown in unit of k $\Omega$ . Figure 5, reflects the quality of graphite coating on the glass surface and its uniformity of distribution.

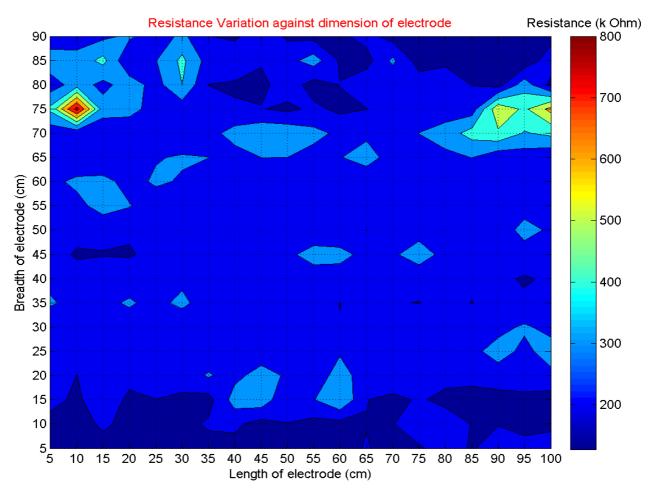


Fig. 5: Contour plot of measured surface resistivity of  $100 \text{ cm} \times 90 \text{ cm}$  dimension RPC electrode by automatic scanning system.

From figure 5, one can see that the low surface resistive areas are almost near the edge of the electrode, which is around 12.4% of the total area. The value of the lowest one is 100 k $\Omega$  per square. Less than a half percent area have high surface resistivity. However, more than 87% areas of the electrode are within the prescribed range of the surface resistivity of the glass electrode. The above results strongly reflect the quality of coating and the fabricated automatic scanning system.



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## **IV. SUMMARY AND OUTLOOK**

From the above results and discussion, we may summaries the research article as following:

1) The developed automatic scanning system is used for the measurement of surface resistivity of RPC detector's electrodes. It is enough efficient and accurate to perform the measurement in short period. Use of very high RPM motor may speed up the job.

2) It is found that resistance of electrodes is mostly uniform i.e. more than 87% area, in the range of 200 K $\Omega$  - 300 K $\Omega$ .

3) Some strong variation of surface resistivity ( $\sim$ 750 k $\Omega$ ) is observed in the contour plot in a small area i.e. less than a quarter percent, of the electrode. This variation will not affect the efficiency of the RPC detector because efficiency will get affected only if the almost similar non-uniform area having variation beyond the mentioned range will exactly match in both side electrodes.

4) We are still working for making better automatic scanning system in which we can control the motor shield using wireless communication so that we can operate the whole setup remotely and comfortably.

5) We are also working on the more advance application of the ASS in terms of RPC detector efficiency and calibration measurement.

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