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Sustainable concrete by Partial Replacement of Cement with Corn COB Powder

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ABSTRACT: The highdemand for natural resources due to rapid urbanization and the problem of agricultural waste disposal in developed countries have created opportunities for the construction industry to use agricultural waste. This current work focuses on the use of corn cob powder in the production of concrete as a partial alternative to cement. Concrete is the most important and widely used material in the construction industry. This task examines the properties of ready-mixed concrete and hardened concrete and their durability when mixed with agricultural waste. Concrete is mainly a mixture of cement, sand, coarse aggregate, and water in a mixing ratio. With the utilization of this waste as supplementary and replacement materials, there is considerable energy conservation and reduction in the consumption of cement which aids in the reduction of the release of carbon dioxide in the environment. The partial replacement of cement with Corn cob powder by varying percentages are 0%, 2%, 4%, 6%, 8%, and 10% to study the behaviors of fresh properties and hardened properties of replaced Corn cob powder concrete, in comparison with normal conventional concrete.

KEYWORDS: Corn cob powder, Compressive strength, Split tensile strength

I. INTRODUCTION

Concrete is the most versatile and heterogeneous building material and the strongest driver of infrastructure development in all countries. Civil engineering practices and civil engineering work around the world rely heavily on concrete. Concrete is a synthetic building material made by mixing cement, fine aggregate, coarse aggregate, and water in an appropriate ratio. Due to population growth, urbanization, and lifestyle improvements through technological innovation, the construction industry is claiming a variety of natural resources, resulting in a shortage of resources. This rarity motivates the use of solid waste generated by household and agricultural activities the production of one ton of cement discharges one ton of carbon dioxide into the atmosphere. Therefore, the consumption and rate of cement need to economize. Besides it, the disposal of agro-waste from the industries is creating an environmental problem. The sustainable solution is to use agro-waste as a supplementary cementitious material like Corn Cob powder. It helps in cost reduction of corn cob powder brings ecological as well as economical benefits to the world. Improved concrete technology can reduce the overload of natural resources and reduce the occurrence of pollution due to the use of additional cement-based materials.

It is necessary to save on the use of cement because we are unable to produce more and more due to the significant contribution to environmental pollution, The excessivevalue of portland cement, and the excessiveintake of herbalsourceswhich includes limestone. Significant power and valuefinancial savingsmay bedonewhilebusiness and agricultural by-merchandise are used as partial replacements for power-in-depthportland cement. It is likewiseacknowledged that the presence of mineral admixtures from agricultural residues confers a vastdevelopmentwithinside the workability and sturdiness of concrete. The use of industrial and agricultural by-products in cement manufacturing is an environmentally friendly way to dispose of large amounts of substances that would otherwise pollute land, water, and air. One of the practical solutions to save cement is to replace cement with industrial by-products and agricultural wastes as supplementary cementitious materials. Pozzolan waste that is being investigated for use in mixed cement includes fly ash, silica fume, volcanic ash, rice hull ash, and corn cob ash. Corn cobs are agricultural waste derived from corn. The most important grain in sub-Saharan Africa.



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II. LITERATURE REVIEW

Jing He, Satoru Kawasaki, Varenyam Achal (Aug,2020)

Incorporating these residues into a cementum mass indicates that the addition of waste is not the highest quality environment, but in addition, it provides near-excellent overall performance of concrete properties.

Olukotun Adebisi, Audu Mohammed Taiwo (Nov,2019)

CCA concrete is less strong than controls, such as bulk concrete, screed, and mortar, so it can be used for a variety of concrete work with fewer strength issues. The strength of concrete increases with age after hardening and decreases as the replacement rate of CCA increases

Pranav H Desai (Jun2018)

The CCA can be used to replace 10% of the concrete in concrete production because this alternative reduces the strength of the concrete beyond the control.

Jnyanendra Kumar Prusty, Sanjaya Kumar Patro, S.S. Basarkar (Jun,2016)

This paper outlines some agricultural waste used as a partial replacement for concrete fine aggregate. Agricultural waste concrete, including bagasse ash, sawdust ash, andoyster shells, achieved the required strength with a 20% replacement for fine aggregate

III. OBJECTIVES

- Investigation of fresh properties of conventional and corn cob powder concrete.
- Investigation of compressive strength of concrete made from conventional concrete and corn cob powder.
- Investigation of split tensile strength of conventional concrete and corn cob powder
- By adding the varying percentages of corn cob powder into concrete as a replacement for cement with percentages of 0%, 4%, 6%, 8%, and 10% to study the suitability of corn cob powder as a partial replacement to concrete.

IV. METHODOLOGY

- Literature collection and study
- Material collection and study
- Test on Material study and properties
- Mix Design M-25 Grade of concrete
- Testing of fresh concrete
- Casting of specimens
- Curing of specimens
- Testing mechanical properties of concrete
- Result and Discussions
- Conclusion

V. MATERIALS

Cement

A specific gravity test was conducted using JK brandordinary Portland cement (OPC) grade 43. All values in the test were compared to the tolerance limits of IS Code 10262: 2009. The specific density of cement is 2.73.

Coarse Aggregate

As consistent with IS code 20mm and 40mm are used. The form of coarse combination in angular, Fineness modulus is 6.23. The precise gravity of the combination is 2.67. The water absorption ratio is 2.06.



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Fine aggregate

As per IS codal fine aggregate properties were tested. The fineness modulus is 2.39. The specific gravity of fine aggregate is 2.53. The water absorption ratio is 1.47.

Corn cob powder

Corn cobs were collected from the fields of nearby villages in Belgaum. The cornwas removed and the cobs were broken into small pieces to dry in the sun for one week. The dried corn was powdered. The powder was r sieved through 90micron.

VI. MIX DESIGN

Concrete Mix proportion

The mixes had beenspecific with the aid of using IS 10262-2009 blendlayout method. Based on the results, the combination turn proportions M25 grade became designed. A concrete blend with an h w/c ratio of 0.46became prepared. The details of mix proportions for $1m^3$ of concrete are 1: 2.21: 2.75 (Cement: Fine Aggregates: Coarse Aggregates) with a 0.45 w/c ratio was obtained. Cement 369.75kg, Fine aggregates 920.20kg, Coarse aggregates 1071.32, kg, and water 147.5

Corn cob concrete: Corn cob concrete was prepared by partial replacement of cement with Corn Cob powder at 0%, 2%, 4%, 6%, 8%, 10%, 12% Corn Cob powder replacement level respectively. Six cubes and cylinders of size (Cube:150mm x 150mm, Cylinder:) each mix CCP-0%, CCP-2%, CCP-4%, CCP-6%, CCP-8%, CCP-10%, CCP-12% were casted respectively and cured for 7 and 28 days. Aftercuring time, the cube was crushed to compressive strength and the tensile tester was split to measure the compressive strength of the cube and the split tensile strength of the cylinder.

VII. EXPERIMENTAL INVESTIGATION

Tests On Fresh Concrete

SLUMP CONE TEST

The concrete slump test is used to determine the workability or consistency of concrete mixtures produced in the laboratory or on-site during construction. Concrete hardening tests are performed batch by batch to ensure consistent concrete quality.



Fig 1: Experimental Conducted on Slump Test

Test OnHarden Concrete

COMPRESSION STRENGTH

The maximumcritical concrete takes a look at is as itgivesstatistics on all thematerial's characteristics. This one test can tell you if the concreting was done correctly or not. The water-cement ratio, cement strength, concrete material quality, and quality control throughout the manufacturing process are all factors that influence the compressive strength of concrete.



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SPLIT TENSILE STRENGTH

Tensile power is one of themaximumsimple and vitaltraits of concrete. A method for assessing concrete tensile power is the splitting tensile powercheck on a concrete cylinder. Concrete is extraordinarilysusceptible to anxietybecause of its brittle nature, and it isn't alwayspredicted to withstand direct anxiety. Cracks shapewhilst tensile forces are carried out to the concrete. As a result, the tensile power of the concrete need to be evaluated to decide the most load that the concrete individuals can face up toearlier than cracking.

VIII. EXPERIMENTAL RESULT

SLUMP TEST

SL.N O	%OfCorn cob powder Replacement	W/CRatio	Slumpinmm
1.	0%	0.46	80
2.	2%	0.46	68
3.	4%	0.46	65
4.	6%	0.46	63
5.	8%	0.46	61
6.	10%	0.46	60

Table 1:

SlumpValueforPercentageofCorn Cob Powder Replacement

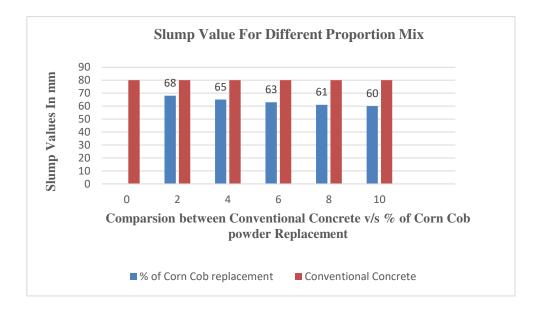


Fig 2: Slump Value for Different Proportion Mix



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COMPRESSIVESTRENGTH(IS516:2021)

SL.NO	% Of Corn Cobpowder Replacement	AveragecompressionstrengthI nMpa	
		7 Days	28Days
1.	0	18.6	31.00
2.	2	17.4	29.00
3.	4	16.5	27.50
4.	6	15.21	25.35
5.	8	13.9	23.00
6.	10	13.11	21.85

Table 2: CompressiveStrengthofPercentage ofCorn cob powderReplacement

SL.NO	AverageCompressionStrength		
	InMpa		
	7 Days	28Days	
1.	26.20	33	

Table 3: CompressiveStrengthofConventionalConcrete

Compressive strength at 7 days

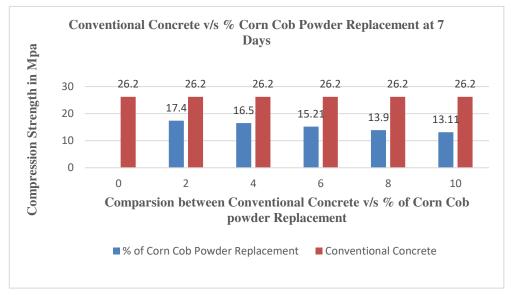


Fig 3: Conventional Concrete v/s % Corn Cob Powder Replacement at 7 Days



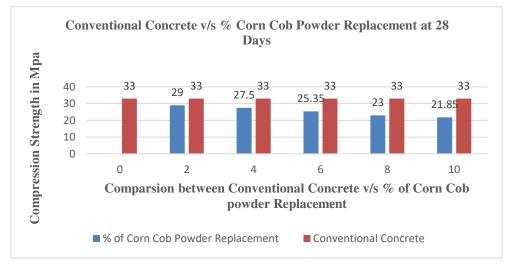
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Thegraph shows that when 6% of the cement is replaced with corn cob powder, the compressive strength is highest and the hydration process is highest at a young age. It is also lowered to achieve a better percentage exchange rate.

Compressive strength at 28 days





According to the graph, the compressive power is maximumwhilst 6% of the cement is changed with Corn Cob powder, implying that the hydration method is at its height early. It is likewisereduced to acquire a better % substitute rate.

SPLIT TENSILE STRENGTH (IS 5816:2004)

SLNo.	%OfCorn cob	TensileSt	trength (Mpa)
	powderReplacement	7 days	28days
1	0	1.86	3.1
2	2	1.74	2.9
3	4	1.65	2.7
4	6	1.52	2.53
5	8	1.39	2.30
6	10	1.31	2.18

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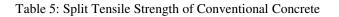
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Table 4: Split Tensile Strength % of Corn Cob Powder Replacement

SL.NO	Tensile Strength in Mpa		
	7 Days	28 Days	
1.	1.56	2.83	



Tensilestrengthat7 days

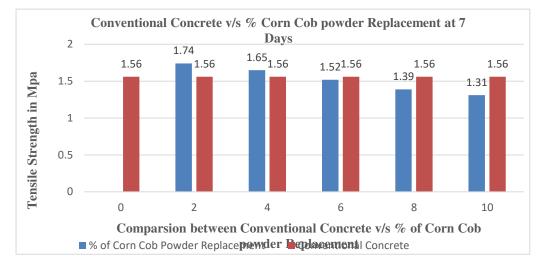


Fig 5: Conventional Concrete v/s % Corn Cob powder Replacement at 7 Days

The information suggests that the Split Tensile energy is maximum whilst 6% of the cement is changed with Corn Cob powder, implying that the hydration technique is at its height early. It is likewise decreased to acquire a better % substitute rate.

Tensile strength at 28 days

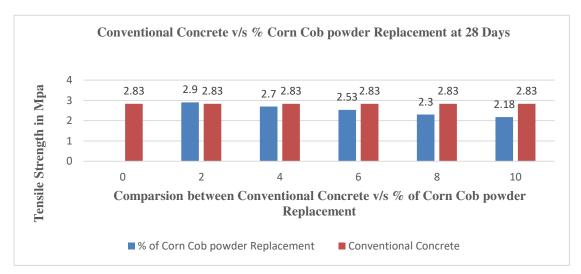


Fig 6: Conventional Concrete v/s % Corn Cob powder Replacement at 28 Days



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From the graph the Split Tensile strength is highest when 6% of the cement is replaced with Corn Cob powder, implying that the hydration processisatits peakearly. It's also reduced for a higher percent replacement rate.

IX. CONCLUSION

The influence of the amount of Corn Cob powder on the characteristics of concrete is investigated in this study. Thegathered data can be used to the following conclusions:

- MaximumCompressionStrengthisobtainedfor6% of cement can be replaced by Corn Cobpowder without change in the strength of the concrete. Above 6% replacement of corn cob powder will decrease the strength of the concrete.
- Maximum splittensilestrength canbe reachedby6%replacementofcementwithCorn Cobpowder. Above 6% replacement of corn cob powder will decrease the strength of the concrete.
- By reducing Portland cement output and CO2 emissions, the use of limestone powder in cement and concrete delivers economic and environmentalbenefits.
- BasictestsonCement,Corn Cob Powder,CoarseAggregates,Water,and limitsasper theISCodalProvisional

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