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## Subgrade Stabilisation Using Ecofriendly Material at Munroe Island

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**ABSTRACT:** Economy of the nation is dependent on road infrastructure for which the roads should be intended to meet the steadily changing burdens and environment. Attributable to bang in vehicle development, vehicle load on our road is broadening quickly which requests for good nature of subgrade from economical design perspective. It turns out to be expensive to utilize soil having subgrade requires the interest for enhancing the quality of subgrade utilizing stabilizers to increase the CBR values, so that less thickness of asphalt can be designed with no bargain with property of asphalt development. In this project, an exertion has been made to enhance the CBR of asphalt by using inventive materials like terrazyme for subgrade soil adjustment and also OMC by heavy compaction has been carried out. Classification of soil can be derived by finding out the Atterberg's limits under Indian Standard Code.

KEYWORDS: Terrazyme, CBR values, UCC, Virgin soil, Consistency limit, Compaction

#### I. INTRODUCTION

In developing countries like India the biggest drawback to provide a complete network of road system is the limited finances available to construct road by the conventional methods. There is a need for suitable methods for low cost road construction, followed by stage development of roads for thriving traffic needs. The construction cost can be considerably diminished by using local materials including local soils for the lower layers of pavement like sub-base course. As the main problem in developing countries like India, is to have maximal road length at minimal cost. This issues can be solved by adopting construction of low cost roads and by stage construction of roads. Therefore best application of locally available and the cheapest materials have to be made in road construction.

All pavements acquire their ultimate support from the underlying sub-grade; therefore, the knowledge of basic soil mechanics is essential. Therefore, highway engineers are facing the problems of providing very convenient materials for the highway construction. The term soil stabilization means the enhancement of the stability or bearing power of the soil by the use of controlled compaction, proportioning and/or the addition of suitable admixtures or stabilizers.

Soil stabilization may result in any one/more of the following changes;

a) Increase in stability, change in the properties like density or swelling, change in physical characteristics

b) Change in chemical properties.

c) Retaining and desired minimum strength by water proofing.

The stability of the underlying soils is the key factor governing the long term achievement of pavement structure. So the pavement layers should be able to abide excessive permanent deformation, resist shear and avoid excessive deflection resulting in weakness of cracking in overlying layers of the pavement.

#### **II. MATERIALS USED**

#### **Terrazyme-Soil stabilizer**

Terrazyme is a natural organic liquid with a brown colour and is formulated using fruit and vegetable extract. The effect of terrazyme is due to the enzymatic reaction takes place between clay and organic cat-ion and forming a protective coating around clay particles and making clay particle water repellent. Due to the cationic interexchange, it reduces the thickening of



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absorbed layer and it reduces the voids in the soil and thereby achieving maximum compaction. It improves the load bearing capacity of soil as well as reduces the pavement thickness and maintenance cost .The terrazyme is obtained from Vijay Bio Tech Kochi.

Properties of Terrazyme -supplied by manufacturer

PROPERTY	VALUE
Specific Gravity	1.05
pH value	3.50
Appearance	Dark Brown
Total dissolved salts	19.7ppm
Hazardous content	None
Boiling Point	212*F
Evaporation Rate	Same as water
Solubility of water	Complete
Reactivity data	Stable

#### CLAY SOIL (MUNROE CLAY)

Munroe clay, found in Kollam district of Kerala, India, is a soft soil with associated problems of low shear strength and compressibility. Several studies shows that the soil has a unique combination of minerals such as kaolinite, iron oxides, and aluminium oxides. In the present study, Munroe clay was collected from South region of Munroe Island, Kollam from a depth of 1m in polythene bags to preserve the natural moisture content.

#### **III. RESULTS AND DISCUSSIONS**

#### PYSICAL PROPERTIES OF CLAY SOIL

To determine thephysical properties of soil preliminary test was conducted.Natural water content of soil was found out using oven drying method for 24 ours. Specific gravity was found out using Pycnometer and Atterberg's limit was found outusingCassagrandeapparatus.Using Standard proctortest OMC and maximum dry density was found from it. Direct shear testwasconducted to find the shear strength parameters of the soil.California bearing ratio testwas done to find the CBR value of subgrade soil. The result of preliminary test wastabulatedintable and shownbelow.

#### ENZYMEDOSAGEFIXATION

TEST CONDUCTED	RESULTS
1. SPECIFIC GRAVITY	2.12
2. CONSISTENCY LIMIT (%) i. LIQUID LIMIT ii. PLASTIC LIMIT	58 42.1
3. COMPACTION USING PROCTOR i. O.M.C ii. MAX DRY DENSITY ,y <sub>d max</sub>	22 % 1.32 g/cc



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4. CBR VALUE (%) For 2.5 mm For 5mm	5.84 6.6
5. UCC UNCONFINED COMPRESSIVE STRENGTH	3.8 kg/cm <sup>2</sup>

The experiment is done to find out the optimum dosage. 200g UCC sample is prepared for variousdosages of enzyme and UCC test is conducted. The results were shown intable belowandfromthegraphdrawnoptimumdosageisfixed.

Sl.No	Dosageper200gofsoil(ml)	UCC(kN\m <sup>2</sup> )
1	0.05	28.1
2	0.1	30.26
3	0.15	29.5
4	0.2	19.4
5	0.25	16.8
6	0.3	12.1

Optimumdosage=0.1ml





#### SOIL STABILISATION USING TERRAZYME

ThesoilwasstabilizedusingoptimumpercentageofTerrazyme.Thetests were conducted after 0, 7, 14 and 28 days of curing. The main tests conducted on the samplestodeterminetheimprovementofproperties were:

- Unconfinedcompressivestrength(IS:2720,Part-X)
- Modifiedproctortest(IS:2720,Part-VIII)
- CaliforniaBearingRatio(CBR)test(IS:2720Part-XVI)



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#### **Unconfined CompressiveTest**

The soil sample is sieved through  $425\mu$  was taken. Itwas mixed with optimum percentageof Terrazyme and the unconfined compression test was conducted. The results obtained on the  $0^{th}7^{th}$ ,  $14^{th}$ ,  $28^{th}$  day weretaken and the stress–strain graphwas then plotted from the unconfined compressive strength and the cohesion was determined for  $0^{th}$ , 7th,  $14^{th}$ ,  $28^{th}$  day. Unconfined compressive strength was also conducted for the virgin soil for the same curing period and the increase in results were compared.

#### UCCTest onVirgin Soil

The unconfined compression test was conducted for the virgin soil and results obtained are as tabulated belowfor different curing periods. The UCC graph for various curing periodsisshownbelow.

Sl.No	Curingperiodindays	CompressiveStrength (q)in kN/m <sup>2</sup>	
1.	0	19.3	
2.	7	22.0	
3.	14	28.01	
4.	28	29.05	

Table unconfined compressive strength values for virgin soil



Fig UCC graph for virgin soil for different curing periods

#### **UCCTest on Enzymatic Soil**

The unconfined compression test was conducted for soil sample withterrazyme and the results obtained are as tabulated below for different curing periods. The UCC graph for various curing periods is shown below.



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Sl.No	Curingperiodindays	CompressiveStrength	
		(q)in kN/m <sup>2</sup>	
1.	0	30.1	
2.	7	34.21	
3.	14	68.9	
4.	28	78.2	



UCC graph for different curing period

#### **Standard ProctorTest**

Compaction of soils is a mechanical process by which the soil particles are packed closelytogether by reducing the air voids and increase in dry density. Themoisture content at which the soil attains the maximum dry density is known as optimummoisture content.

#### Virgin Soil Test

The standard proctor test was conducted in order to determine the initial properties of the claysoil sample. The results are obtained and graph was plotted as shown below



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A graph was plotted between dry density and water content and the optimum moisturecontent is obtained as the value corresponding to maximum dry density from the graph.

#### EnzymeTreatedSoil

The soil sample was treated with the enzyme at optimum enzyme dosage at OMC and weretestedfordifferentcuringdayssuchas0<sup>th</sup>day,7<sup>th</sup>day,14<sup>th</sup>day and also on 28<sup>th</sup>day in order to compare the results with the untreated soil sample to know the effect onenzymeon stabilization.





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Table Standard proctor test values for enzymaticsoil

Sample	ample Curing period(days)		MDD(g/cc)	
Untreated	0	15.67	1.2	
	0	13.74	1.76	
	7	13.19	1.79	
Treated				
	14	13.48	1.85	
	28	13.58	2.01	

#### **California Bearing Ratio Test**

CBR value defined by IS :2720 (part XVI) – 1979 is the ratio of the force per unitarea required to penetrate a soil mass with a circular plunger of 50mm diameter at the rate of 1.25mm/min, to that required for corresponding penetration of a standard material.

The soil sample sieved through 20 mm sieve was taken. The soil was mixed with optimumamount of Terrazyme,0.1 ml and the CBR test was conducted and the California bearing ratiowas determined. After conducting 0<sup>th</sup> day CBR for treated soil sample at OMC obtained from proctor test results, graph was plotted.X-axis for penetration and y-axis for corrected load. Similarly for 7, 14, 28 days curing graph was plotted and results were interpreted. It was found that as days of curing increased the CBR value was also increased.

#### Virgin SoilTest

CBR test was conducted as per the procedure described earlier for unsoaked condition inorder to determine the geotechnical properties of the clay soil sample. Tabulated readingsare showninTable.

CBRat2.5mmpenetration	1.6%
CBRat5mmpenetration	2.141 %

#### Zerothday CBR test value for virginsoil

#### EnzymeTreated Soil

Thesoilsampletreated with the enzyme at the optimumenzy medos age at OMC condition was tested for different curing periods i.e., 0<sup>th</sup> day, 7<sup>th</sup> day, 14<sup>th</sup> day and 28<sup>th</sup> day. Penetration versus corrected load graphisshown in Fig.

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CBR test values for enzymaticsoil

Curing period (days)	0	7	14	28
CBR at 2.5mm penetration	1.41	3.91	4.76	5.22
CBR at 5mm penetration	2.38	3.622	4.24	4.55



#### **IV. CONCLUSION**

Clay soil is the typical soil of tropics which are the end product of decomposition when heavy rainfall washes away calcium and silica leaving behind iron with silica.Inthemajority of cases,thesesoil doesn'tsatisfyconventional particularsforroadconstructionmaterialsespeciallyroadbases.Itundergoespropertychangesduringconstruction, calibration being considered to be the most sensitive. The poor performance of the soil has forced engineers to attempt to enhance the engineering properties of thesoil.Terrazyme, a bio-enzymehasled to construction of an economical and strongerroadsmeetingthe needs of the growingpopulation.

By adding Terrazyme, the maximum dry density has increased to 1.2 g/cc to 2.01 g/ccand reduction in the optimum moisture curingperiods 13.58 % after content from 15.67 % the to of28days.Thedecreaseisduetoactivecationexchangeprocesswhichgenerally takes longer period in the absence of such stabilizers. Also an increase in the CBR value which was observed from 2.141% to 4.55 % for unsoaked CBR after curing for28days. Thisincreaseis due to the soil which treated with enzyme, providesimproved densityvaluesbyreducingthevoidratios. Increase in the unconfined compressive strength was also observed which 19.3 k/m2 was initially on 0th day to 76.31 K/m2 after curing withenzyme for 28 days which is due to the reaction of enzyme with clay which results in cementation effect. Bio-Enzyme stabilization results in the improvement of physical strength and characteristics of clay soil. The CBR value has shown increase in the strength when treated with the bio-enzyme. There are significant improvement in the strength and characteristics of soil when clay treated with enzyme.

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